A2FM Series
Axial piston fixed motor

Product show and brief introduction

Open and closed circuits

Series 6
Sizes 10...180
Nominal pressure 40MPa
Maxmum pressure 45MPa
Metric version

Features

— Large variety of available nominal sizes allows exact adjustment to the application

— High power density

— Very high total efficiency

— High starting efficiency

— Working ports SAE flange or thread

— Optional with integrated pressure relief valve

— Optional with mounted addifitonal valve:counterba-
lance valve (BVD/BVE),flushing and boost-pressure
valve

— Bent-axis design

Model Code

A2F	M	80	/6	1	W	-V	A	B	010
Axial piston unit	Mode of operation	Size (mL/r)	Series	Index	Direction of rotation	Seals	Shaft end	Mounting flange	Service line ports
A2F: Bent axis design, fixed displa-cement	M: Motor	10 12 16 23 28 32 45 56 63 80 90 107 125 160 180	6	1	(Viewed on shaft end) W: Alternating	V: FKM (fluor~ caoutchouc)	See below	B: 4-hole ISO 3019-2	See below

Shaft end

Size		10	12	16	23	28	32	45	56	63	80	90	107	125	160	180
Spined shaft DIN 5480	A	√	√	√	√	√	√	/	√	√	√	√	√	√	√	√
	Z	√	√	/	√	√	/	√	√	/	√	/	√	/	√	/
Parallel keyed shaft, DIN 6885	B	√	√	√	√	√	√	/	√	√	√	√	√	√	√	√
	P	√	√	/	√	√	/	√	√	/	√	/	√	/	√	/

Service line port[1)]

Size	10	12	16	23	28	32	45	56	63	80	90	107	125	160	180
010:SAE flange ports A and B,rear	/	/	/	√	√	√	√	√	√	√	√	√	√	√	√
020:SAE flange ports A and B,at side,opposite	/	/	/	√	√	√	√	√	√	√	√	√	√	√	√
030:Threaded ports A and B, at side,opposite	√	√	√	√	√	√	/	/	/	/	/	/	/	/	/
040:Threaded pord A and B, at side and rear[2)]	√	√	√	√	√	√	√	√	√	/	/	/	/	/	/

√= available / = not available

1) fastening threads resp.threaded ports are metric
2) at side (sizes 10...63) or rear thread ports plugged with locking screw

Technical Data

Hydraulic fluid

The A2FM fixed displacement motor is suitable for use with mineral oil.

Viscosity range

We recommend that a viscosity (at operating temperature)for optimum efficiency and service life purposes of

V_{opt} = optimum viscosity16...36mm²/s

Be chosen,taken the circulation temperature (closed circuit)and tank temperature(open circuit) into account.

Limits of viscosity range

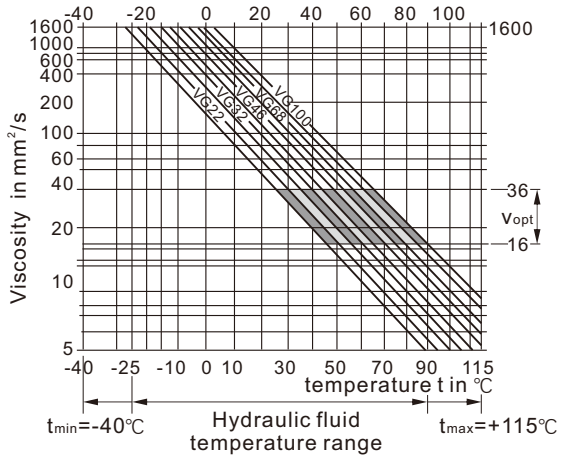
The following values apply in extreme cases:

V_{min} = 5 mm²/s
short term(t < 3 min)at max.permitted temperature
t_{max}=115℃

V_{max} = 1600 mm²/s
short term(t < 3 min) with cold start(P < 3MPa,
n≤1000rpm t_{min}=-40℃)

Note that the maximun hydraulic fluid temperature must not be exceeded locally either (e.g.bearing area).The temperature in the bearing area is-depending on pressure and speed-up to 12 K higher than the average case drain temperature.

Selection diagram



Details regarding the choice of hydraulic fluid

The correct choiceof pressure fluid requires knowledge of the operating temperature in relation to the ambient temperature:in a closed circuit the circulation temperature,in an open circuit the tank temperature.

The hydraulic fluid should be selected so that within the operating temperature range,the operating viscosity lies within the optimun range (V_{opt})(see shaded section of the selection diagram).We recommend that the highest possible viscosity range should be chosen in each case.

Example:At an ambient temperature of X℃ an operating temperature of 60℃is set in the circuit. In the optimun operating viscosity range(V_{opt}; shaded area) this corresponds to the viscosity classes VG 46 or VG68; to be selected: VG 68.

Please note: The leakage fluid temperature, which is affected by pressure and rotational speed,is alway higher than the circulation temperature or tank temperature. At no point in the system may the temperature be higher than 115℃.

Filtartion

The finer the filtration, the cleaner the fluid and the longer the service life of the axial piston unit.

To ensure proper function of the axial piston unit,the hydraulic fluid must have a cleanliness level of at least

20/18/15 according to ISO 4406.

At very high hydraulic fluid temperatures
(90℃ to max.115℃),a cleanliness level of at least

19/17/14 according to ISO 4406 is required.

Please contact us if these cleanliness leveles cannot be achieved.

Operational pressure range

Maximum pressure on port A or B
(pressure data according to DIN 24312)

	Shaft end A, Z	Shaft end B, P
Nominal pressure P_N	40 MPa	35 MPa
Peak pressure P_{max}	45 MPa	40 MPa
summation pressure (A+B)	70 MPa	70 MPa

Please note:at the shaft end Z and P,a nominal pressure of P_N=31.5MPa (P_{max}=35MPa) is permitted for the driven shaft end that is subjected to transverse bending (pinions, V-belts)!

Size 56 with shaft end Z:P_N=35MPa, P_{max}=40MPa

in cases of pulsating loading above 31.5MPa, we recommend the version with splined shaft A or splined shaft Z(sizes 45)

Direction of flow

Direction of rotation, viewed on shaft end

clockwise	counter-clockwise
A to B	B to A

Speed rang

No limit to minimum speed n_{min}. If uniform motion is required, n_{min} must not be less than 50 rpm.

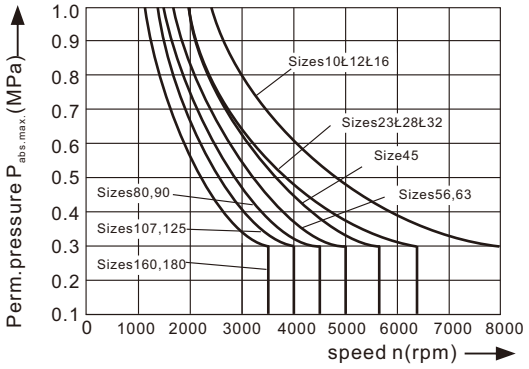
Shaft seal ring

Permissible pressure load

The service life of the shaft seal ring is affected by the speed of the motor and the case drain pressure.The permitted loading with intermittent case drain preessure depends on the rotational speed (see chart).Short-term(t < 5 min) pressure spikes of up to 1 MPa absolute are permitted.

The average permanent case drain pressure must not exceed 0.3 MPa absolute.

The pressure in the case must be equal to or greater than the external pressure on the shaft seal.



Temperature range

The FKM shaft seal is admissible for a housing temperature range from -25℃ to +115℃

Technical Data

Teble of values (theoretical values, ignoring ηmin and ηv; values rounded)

Size				10	12	16	23	28	32	45
Displacement		v_g	mL/r	10.3	12.0	16.0	22.9	28.1	32.0	45.6
Speed max		n_{max}	min^{-1}	8000	8000	8000	6300	6300	6300	5600
		$n_{max\ limit}$ 1)	min^{-1}	8800	8800	8800	6900	6900	6900	6200
Flow max.		q_{vmax}	L/min	82	96	128	144	176	201	255
Torque constants		T_k	Nm/MPa	1.64	1.9	2.5	3.6	4.45	5.09	7.25
Torque at	ˇP=35 MPa	T	Nm	57	67	88	126	156	178	254
	ˇP=40 MPa	T	Nm	65	76	100	144	178	204	290
Filling capacity			L	0.17	0.17	0.17	0.20	0.20	0.20	0.33
Mass moment of inertia around output shaft		J	kgm^2	0.0004	0.0004	0.0004	0.0012	0.0012	0.0012	0.0024
Mass(approx.)			kg	5.4	5.4	5.4	9.5	9.5	9.5	13.5

Size				56	63	80	90	107	125	160	180
Displacement		v_g	mL/r	56.1	63.0	80.4	90.0	106.7	125.0	160.4	180.0
Speed max		n_{max}	min^{-1}	5000	5000	4500	4500	4000	4000	3600	3600
		$n_{max\ limit}$ 1)	min^{-1}	5500	5500	5000	5000	4400	4400	4000	4000
Flow max.		q_{vmax}	L/min	280	315	360	405	427	500	577	648
Torque constants		T_k	Nm/MPa	8.9	10.0	12.7	17.0	19.9	25.4	28.6	31.8
Torque at	ˇP=35 MPa	T	Nm	312	350	445	501	595	697	889	1001
	ˇP=40 MPa	T	Nm	356	400	508	572	680	796	1016	1144
Filling capacity			L	0.45	0.45	0.55	0.55	0.8	0.8	1.1	1.1
Mass moment of inertia around output shaft		J	kgm^2	0.0042	0.0042	0.0072	0.0072	0.0116	0.0116	0.0220	0.0220
Mass(approx.)			kg	18	18	23	23	32	32	45	45

1) intermittent maximum speed:overspeed at discharge and over-running travel operations,t < 5 sec. and △P < 15 MPa.

Determining the size

Flow $q_v = \frac{V_g \times n}{1000 \times \eta_v}$ [L/min]

Speed $n = \frac{q_v \times 1000 \times \eta_v}{V_g}$ [rpm]

Torque $T = \frac{V_g \times \triangle P \times \eta_{mh}}{20\pi}$ [Nm]

Power $P = \frac{2\pi \times T \times n}{60000} = \frac{q_v \times \triangle P}{600 \times \eta_t}$ [kW]

V_g = Displacement per revolution in mL/r

△P =Differential pressure in MPa

n = Speed in rpm

η_v = Volumetric efficiency

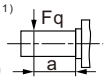
η_{mh} = Mechanical-hydraulic efficiency

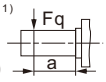
η_t = Overall efficiency

Technical Data

Permissible radial and axial loading on the drive shaft

The values given are maximum values and do not apply to continuous operation

Size				10	12	16	23	28	32	45	56
Radial force,max.[1] at distance a (from shaft collar)		$F_{q\,max}$	N	2350	2750	3700	4300	5400	6100	8150[2]	9200[2]
		a	mm	16	16	16	16	16	16	18	18
Axial force,max.[3]		$+F_{ax\,max}$	N	320	320	320	500	500	500	630	800
		$-F_{ax\,max}$	N	320	320	320	500	500	500	630	800
Permissible axial force/MPa operating pressure		$+F_{ax\,per}$/MPa	N/MPa	30	30	30	52	52	52	70	87

Size				63	80	90	107	125	160	180
Radial force,max.[1] at distance a (from shaft collar)		$F_{q\,max}$	N	10300	11500[2]	12900	13600	15900	18400	20600
		a	mm	18	20	20	20	20	25	25
Axial force,max.[3]		$+F_{ax\,max}$	N	800	1000	1000	12500	1250	1600	1600
		$-F_{ax\,max}$	N	800	1000	1000	12500	1250	1600	1600
Permissible axial force/MPa operating pressure		$+F_{ax\,per}$/MPa	N/MPa	87	106	106	129	129	167	167

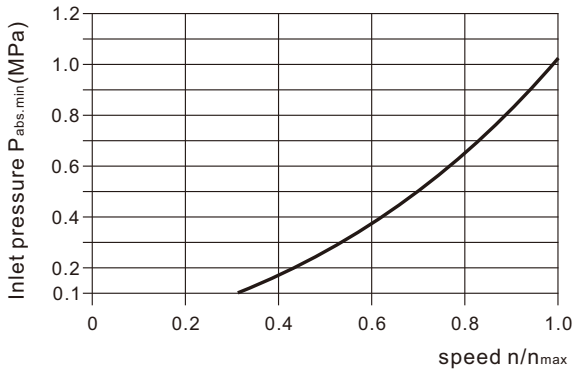
1) during intermittent operation
2) permissible max.radial force with shaft end Z:$F_{q\,max}$ = 6500N
3) max.permissble axial force when stopped or when axial piston unit working in pressureless conditions
4) when stopped or when axial piston unit working in pressureless conditions.Higher forces are permitted when under pressure. Please contact us.

When considering the permissible axial force, the force-transfer direction must be taken into account:

$\pm F_{ax\,max}$ = increase in service life of bearings
$\pm F_{ax\,max}$ = reduction in service life of bearings(avoid if at all possible)

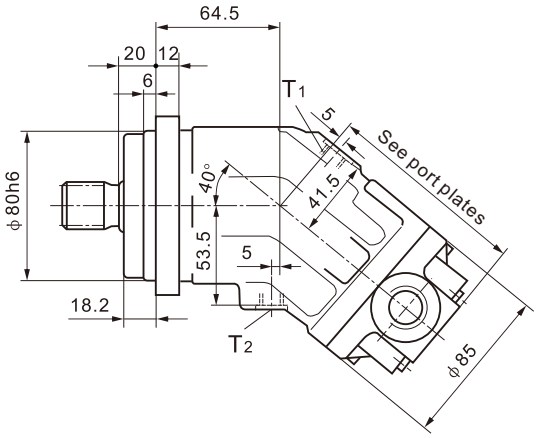
Minimum inlet pressure on service line port A(B)

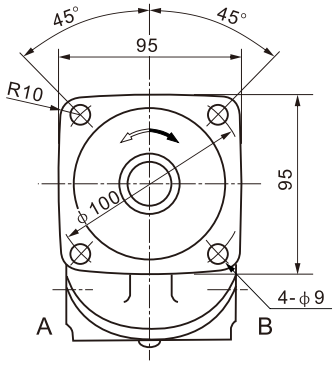
In order to avoid damage of the motor a minimum inlet pressure at the inlet zone must be assured.
The minimum inlet pressure is related to the rotational speed of the fixed motor.



Please contact us if these conditions cannot be satisfied.

Installation dimensions Size 10,12,16



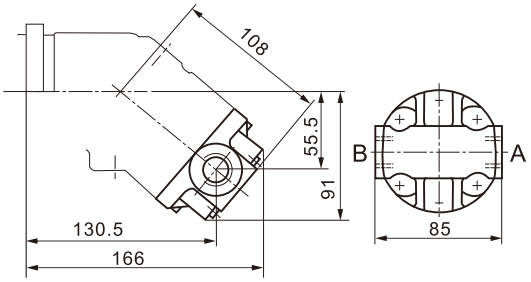


Ports

A,B	Service line ports (see port plates)	
T_1 T_2	Case drain ports (T_1 plugged)	M12×1.5

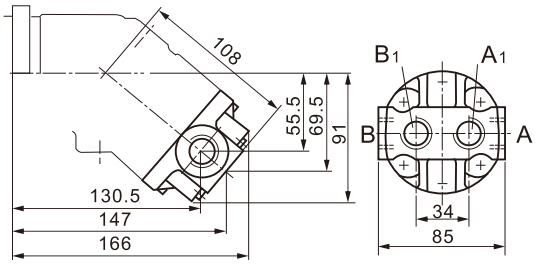
Port plates

03 Threaded ports, at side



A,B	Service line ports	M22×1.5

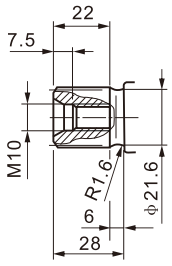
03 Threaded ports, at side and rear



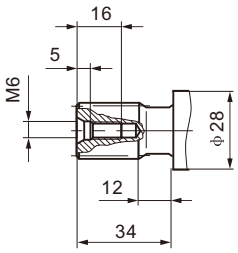
A,B,A_1,B_1	Service line ports	M22×1.5

Shaft ends

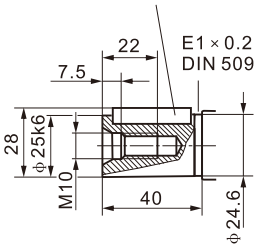
Sizes 10,12,16
A Splined shaft DIN 5480
W25×1.25×30×18×9g
P_N = 40 MPa



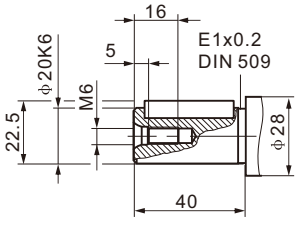
Sizes 10,12
Z Splined shaft DIN 5480
W20×1.25×30×14×9g
P_N = 40 Mpa



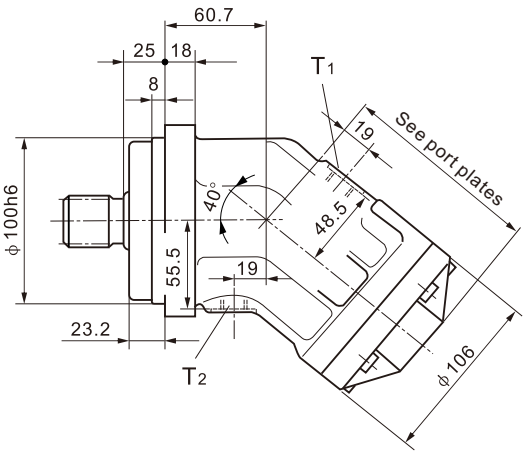
Sizes 10,12,16
B Parallel keyed shaft,
DIN 6885, AS8×7×32
P_N = 35 Mpa

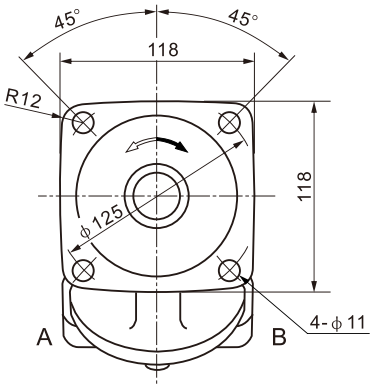


Sizes 10,12
P. Parallel keyed shaft
DIN 6885, AS6×6×32
P_N = 35 MPa



Installation dimensions Size 23,28,32



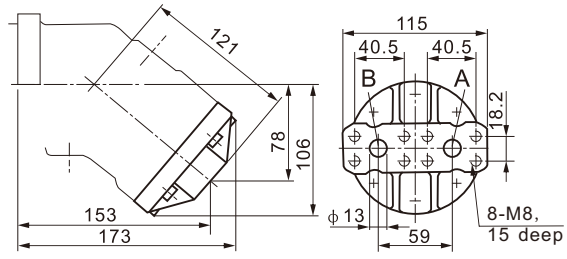


Ports

A,B	Service line ports (see port plates)	
T_1 T_2	Case drain ports (T_1 plugged)	M16×1.5

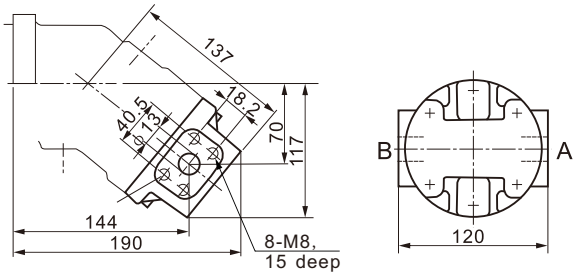
Port plates

01 SAE flange ports,rear



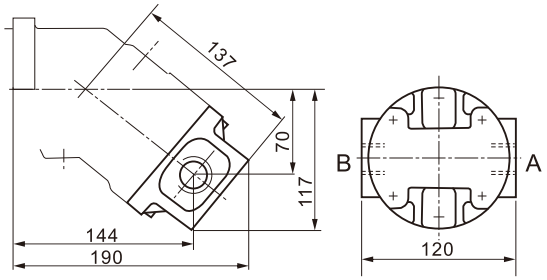
A,B	Service line ports 42 MPa(6000 psi)high pressure series	SAE 1/2″

02 SAE flange ports,at side



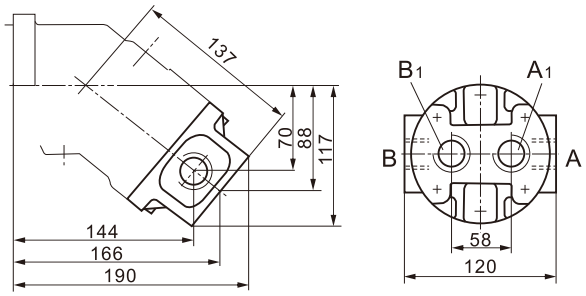
A,B	Service line ports 42 MPa(6000 psi)high pressure series	SAE 1/2″

03 Threaded ports,at side



A,B	Service line ports	M27×2

04 Threaded ports,at side and rear

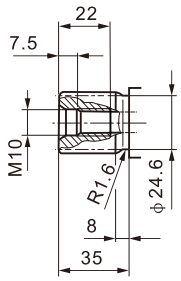


A,B,A_1,B_1	Service line ports	M27×2

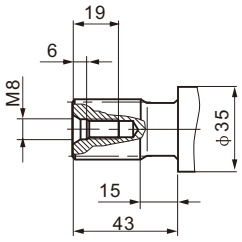
Installation dimensions Size 23,28,32

Shaft ends

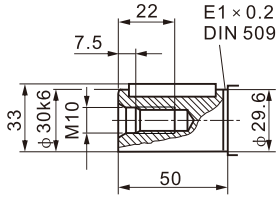
Sizes 23,28,32
A Splined shaft DIN 5480
W30×2×30×14×9g
P_N = 40 Mpa



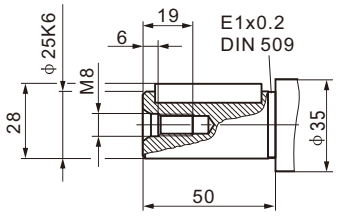
Sizes 23,28
Z Splined shaft DIN 5480
W25×1.25×30×18×9g
P_N = 40 MPa



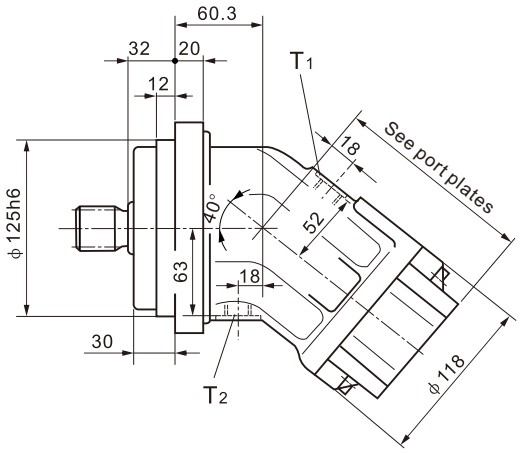
Sizes 23,28,32
B Parallel keyed shaft,
DIN 6885, AS8×7×40
P_N = 35 MPa

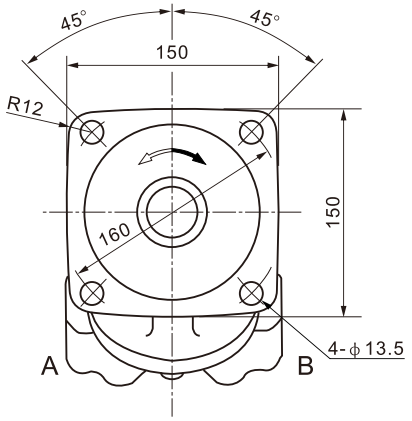


Sizes 23,28
P Parallel keyed shaft
DIN 6885, AS8×7×40
P_N = 35 MPa



Installation dimensions Size 45



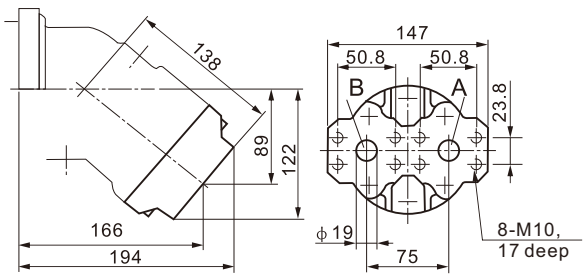


Ports

A,B	Service line ports (see port plates)	
T_1T_2	Case drain ports (T_1 plugged)	M18×1.5

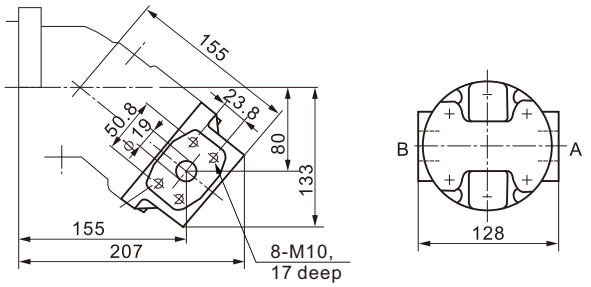
Port plates

01 SAE flange ports,rear



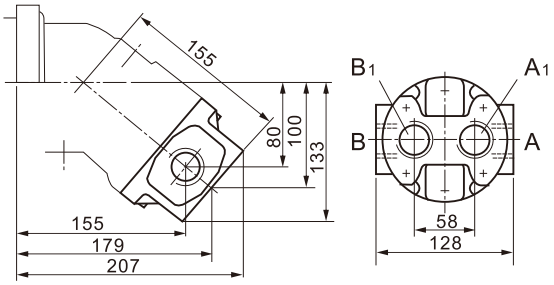
A,B	Service line ports 42 MPa(6000 psi)high pressure series	SAE 3/4″

02 SAE flange ports,at side



A,B	Service line ports 42 MPa(6000 psi)high pressure series	SAE 3/4″

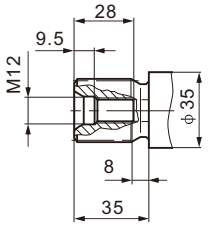
04 Threaded ports,at side and rear



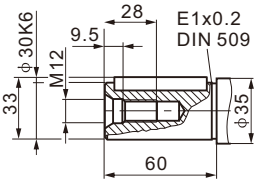
A,B,A_1,B_1	Service line ports	M33×2

Shaft ends

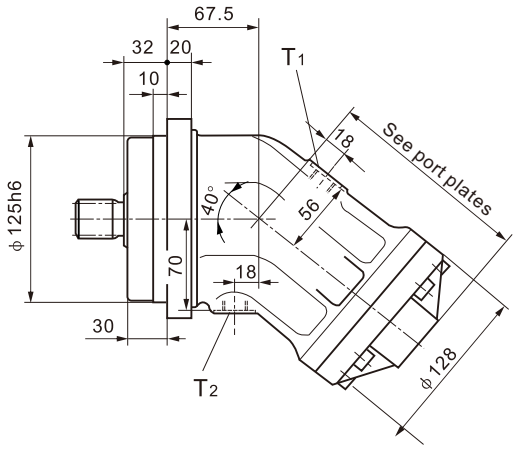
Z Splined shaft DIN 5480
W30×2×30×14×9g
P_N = 40 MPa

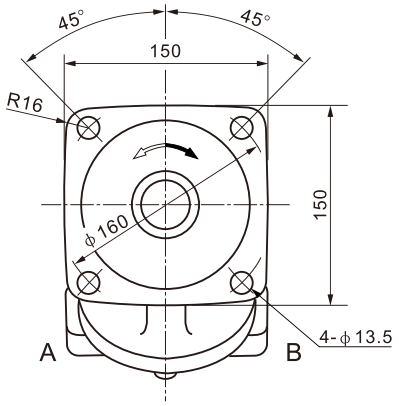


P. Parallel keyed shaft
DIN 6885, AS8×7×50
P_N = 35 MPa



Installation dimensions Size 56,63



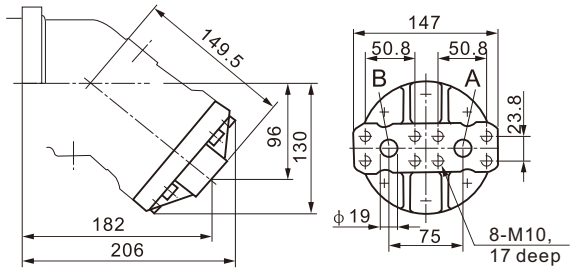


Ports

A,B	Service line ports (see port plates)	
T_1 T_2	Case drain ports (T_1 plugged)	M18×1.5

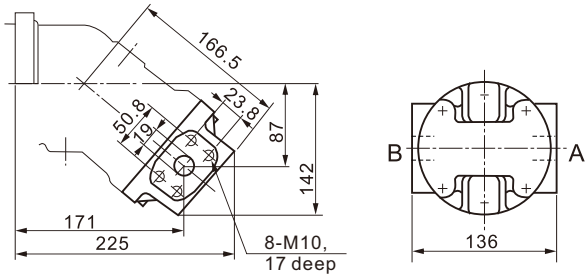
Port plates

01 SAE flange ports,rear



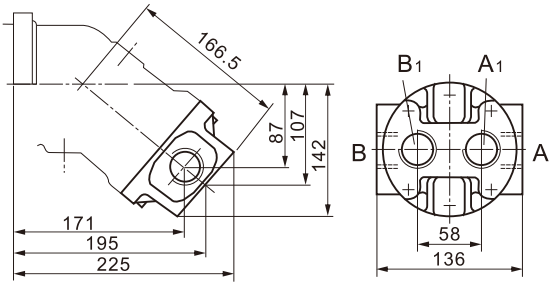
A,B	Service line ports	SAE 3/4″
	42 MPa(6000 psi)high pressure series	

02 SAE flange ports,at side



A,B	Service line ports	SAE 3/4″
	42 MPa(6000 psi)high pressure series	

04 Threaded ports,at side and rear

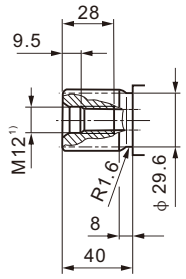


A,B,A_1,B_1	Service line ports	M33×2

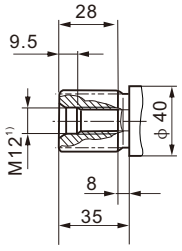
Installation dimensions Size 56,63

Shaft ends

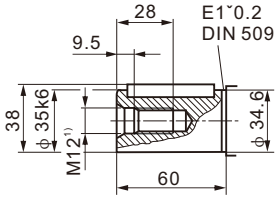
Sizes 56,63
A Splined shaft DIN 5480
W35×2×30×16×9g
P_N = 40 MPa



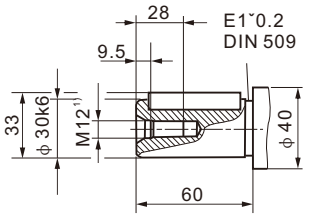
Sizes 56
Z Splined shaft DIN 5480
W30×2×30×14×9g
P_N = 35 MPa



Sizes 56,63
B Parallel keyed shaft,
DIN 6885, AS10×8×50
P_N = 35 MPa

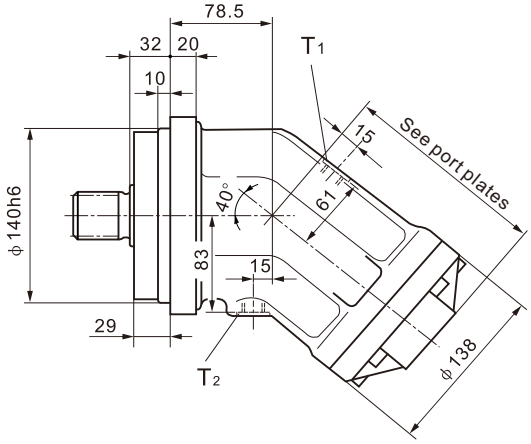


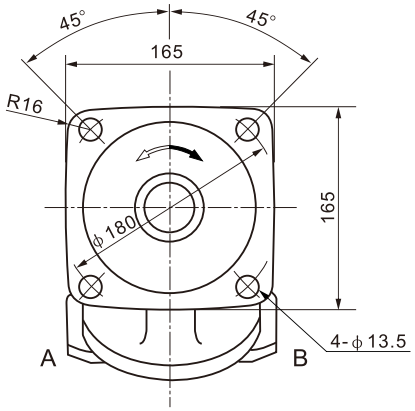
Size 56
P Parallel keyed shaft
DIN 6885, AS8×7×50
P_N = 35 MPa



1) centering bore according to DIN 332 (thread according to DIN 13)

Installation dimensions Size 80,90



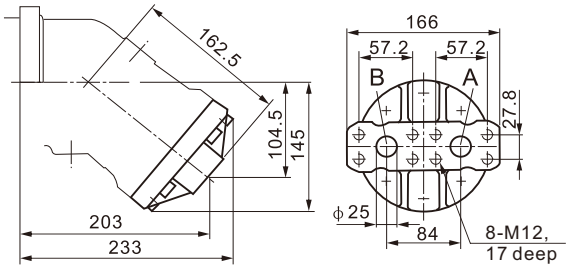


Ports

A,B	Service line ports (see port plates)	
T_1 T_2	Case drain ports (T_1 plugged)	M18×1.5

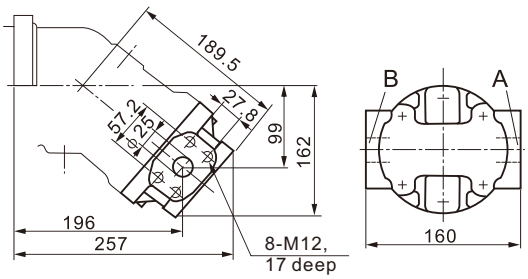
Port plates

01 SAE flange ports,rear



A,B	Service line ports 42 MPa(6000 psi)high pressure series	SAE 1″

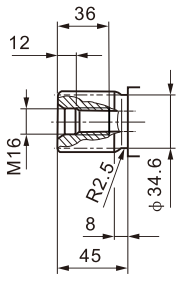
02 SAE Flange ports, Side



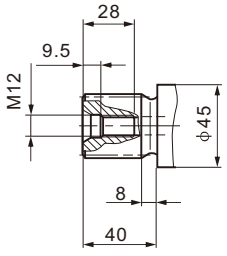
A,B	Service line ports 42 MPa(6000 psi)high pressure series	SAE 1″

Shaft ends

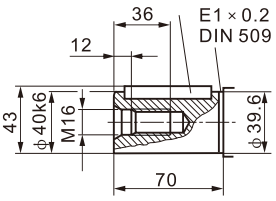
Sizes 80,90
A Splined shaft DIN 5480
W40×2×30×18×9g
P_N = 40 MPa



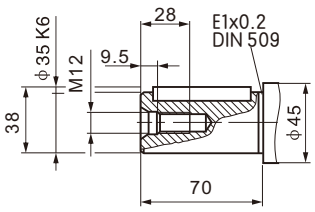
Size 80
Z Splined shaft DIN 5480
W35×2×30×16×9g
P_N = 40 MPa



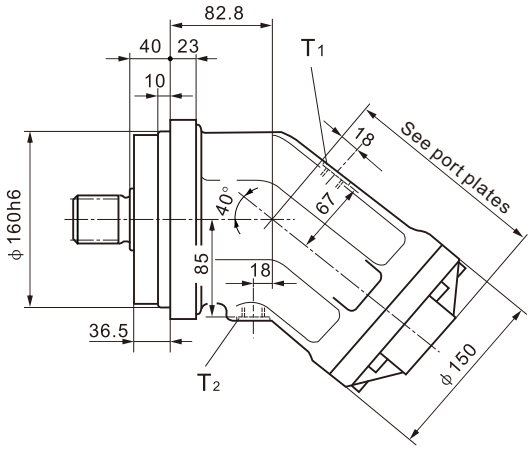
Sizes 80,90
B Parallel keyed shaft,
DIN 6885, AS12×8×56
P_N = 35 MPa

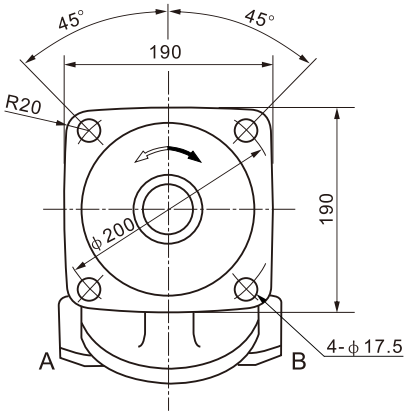


Size 80
P Parallel keyed shaft
DIN 6885, AS10×8×56
P_N = 35 MPa



Installation dimensions Size 107,125



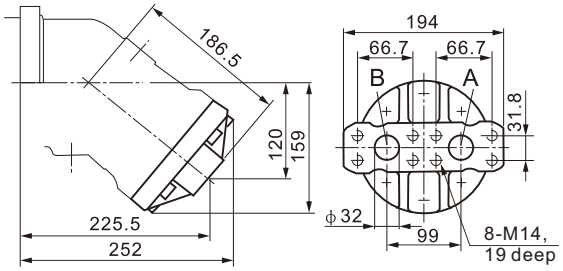


Ports

A,B	Service line ports (see port plates)	
T_1T_2	Case drain ports (T_1 plugged)	M18×1.5

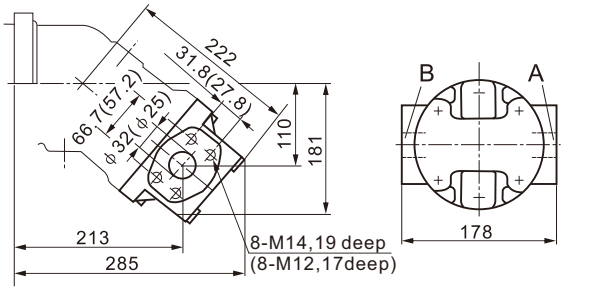
Port plates

01 SAE flange ports,rear



A,B Service line ports SAE 1 1/4″
42 MPa(6000 psi)high pressure series

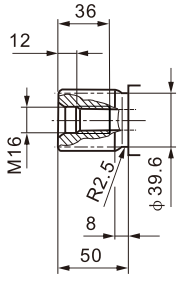
02 SAE flange ports,at side
(dimensions for size 107 in bracket)



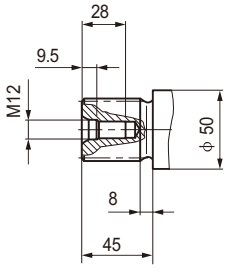
A,B Service line ports SAE 1 1/4″ (1″)
42 MPa(6000 psi)high pressure series

Shaft ends

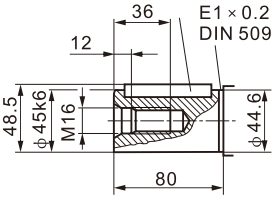
Sizes 107,125
A Splined shaft DIN 5480
W45×2×30×21×9g
P_N = 40 MPa



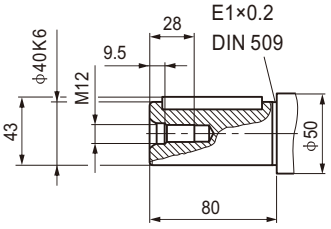
Size 107
Z Splined shaft DIN 5480
W40×2×30×18×9g
P_N = 40 MPa



Sizes 107,125
B Parallel keyed shaft,
DIN 6885, AS14×9×63
P_N = 35 MPa

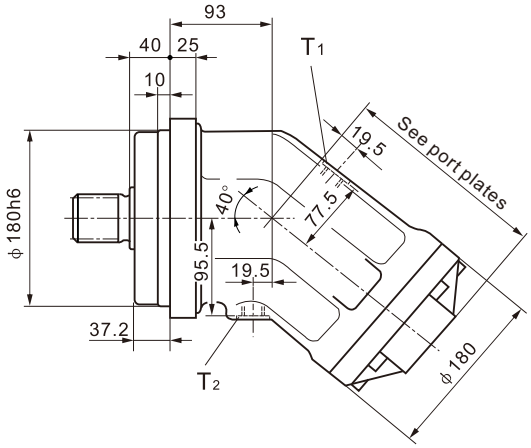


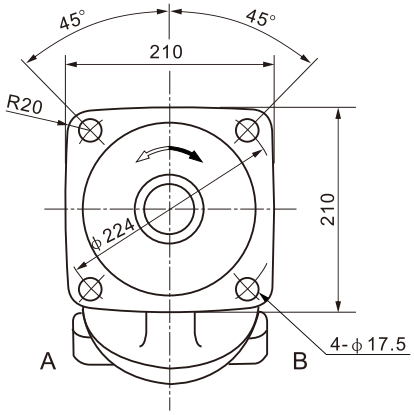
Size 107
P Parallel keyed shaft
DIN 6885, AS12×8×63
P_N = 35 MPa



1) centering bore according to DIN 332 (thread according to DIN 13)

Installation dimensions Size 160,180



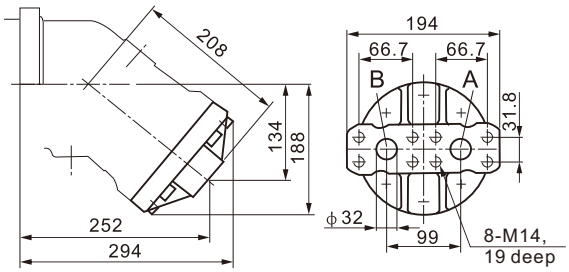


Ports

A,B	Service line ports (see port plates)	
T_1 T_2	Case drain ports (T_1 plugged)	M22×1.5

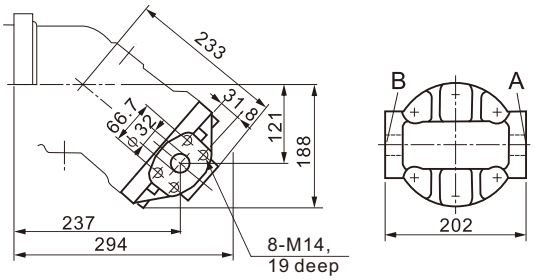
Port plates

01 SAE flange ports,rear



A,B	Service line ports	SAE 1 1/4″
	42 MPa(6000 psi)high pressure series	

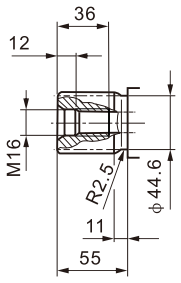
02 SAE flange ports,at side



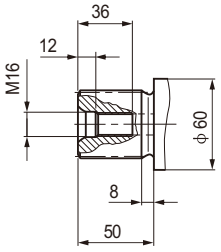
A,B	Service line ports	SAE 1 1/4″
	42 MPa(6000 psi)high pressure series	

Shaft ends

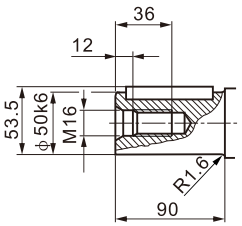
Sizes 160,180
A Splined shaft DIN 5480
W50×2×30×24×9g
P_N = 40 MPa



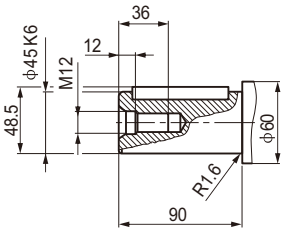
Size 160
A Splined shaft DIN 5480
W45×2×30×21×9g
P_N = 40 MPa



Sizes 160,180
P Parallel keyed shaft
DIN 6885, AS14×9×70
P_N = 35 MPa



Size 160
P Parallel keyed shaft
DIN 6885, As14×9×70
P_N = 35 MPa



1) centering bore according to DIN 332 (thread according to DIN 13)

Installation and Commissioning Notes

General

The motor case must be completely filled up with hydraulic fluid during startup and during operation (filling the case chamber). The motor must be started up at low speed and no load until the system has been bled completely.

If stopped for an extended period, fluid may drain out of the case through the service lines.When restarting, make sure that the case contains sufficient fluid.

The leakage fluid inside the case chamber must be drained off to the tank through the highest case drain port.

Installation Position

Optional. With installation position " shaft to the top " use motor with bleeding port R.

Installation below the tank

Motor below min. fluid level in the tank (standard)

→ Fill axial piston motor before startup via the highest case drain port

→ Run the motor at low speed until the system is bled completely (bleed through service line port A, B if tubing is long)

→ Minimum immersion depth of leakage line in tank:200mm (relative to the min. fluid level in the tank).

→ Additional measures required for installation position 2 (shaft facing up); with installation position 2,make sure that the motor case is completely full before starting up. Bleed at port R .
Order port R in clear text. An air pocket in the bearing area is leading to damage of the axial piston motor.

Installation above the tank

Motor above min. fluid level in tank

→ Proceed in same way as below the tank installation

→ Additional measures for installation position 1 and 2: If stopped for an extended period, fluid may drain out of the case chamber through the service lines (air enters through the shaft seal). The bearing will therefore not be properly lubricated when the motor is started up again. Fill the axial piston motor before restarting via the highest case drain port. Installation position 2: bleed at port R. Order port R in clear text

→ Additional measures required for installation position 2 (shaft facing up):
In this installation position the bearings will not be properly lubricated, even if there is still some fluid in the case chamber. Putting a non-return valve (opening pressure 0.05 MPa) in the leakage line can prevent the system emptying through the line.